

(millions of dollars, except per share data)

	Year Ended			
	Dec. 31, 2023	Dec. 31, 2022	Dec. 31, 2021	Dec. 31, 2020
Segment Operating Income, Excluding Special Items				
Consumer & Specialties Segment	\$141.0	\$113.7	\$121.8	\$ 124.0
Engineered Solutions Segment	151.0	147.1	127.7	95.7
Unallocated Corporate Expenses	(12.1)	(8.3)	(8.8)	(6.7)
Consolidated	<u>\$279.9</u>	<u>\$252.5</u>	<u>\$240.7</u>	<u>\$213.0</u>
% of Sales	12.9%	11.9%	13.0%	13.4%
Cash flow from Operations	\$233.6	\$105.9	\$232.4	\$240.6
Capital Expenditures	93.5	82.3	86.0	66.8
Free Cash Flow	<u>\$140.1</u>	<u>\$23.6</u>	<u>\$146.4</u>	<u>\$173.8</u>